

# A strategic approach to assess workplace exposure to high-aspect ratio (nano)-materials (HARM)

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What are High-Aspect Ratio Materials (HARM)?



German Standards of the Assessment of Workplace Exposure to HARM



Particle collection,  
Identification and  
counting of hazardous fibers

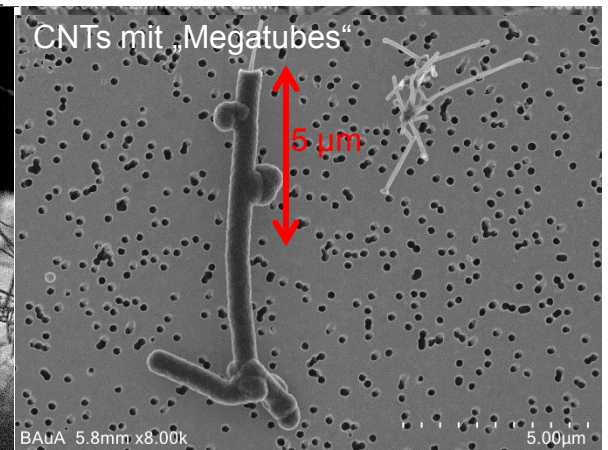
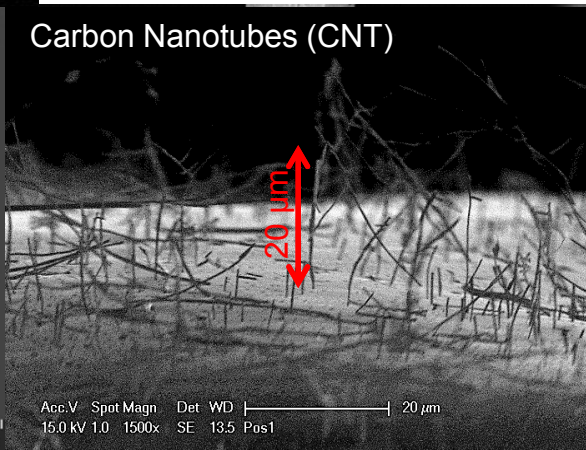
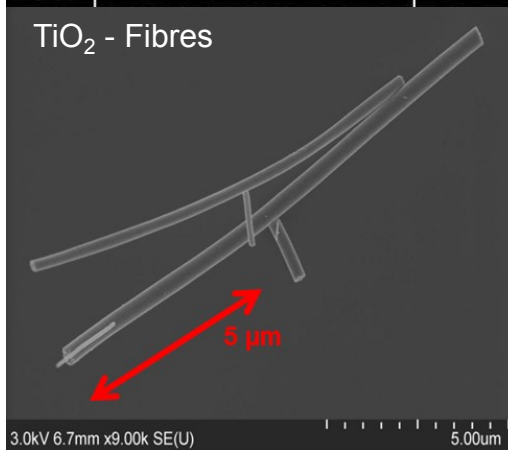
Can it be applied to nanoscale HARM?



Extension of German Standards

Field Study at workplace handling Nanotubes

# High Aspect-Ratio Materials (HARM)



# High Aspect-Ratio Materials (HARM)

Risk of HARM is associated with...

... respirable biopersistent fibrous morphologies



Small & airborne



Insoluble  
& non-cleared



High-aspect  
ratio

# Assessment of Workplace Exposure to Inorganic Fibers

Personal sampling of workplace atmosphere on nuclear pore filters



Sampling inside  
beathing zone

„PGP“-type sampler  
with gold-sputtered  
nuclear pore filter



Microscope-aided  
Particle counting

## Counting rules following the German Standard VDI 3492

German VDI 3492 (originally from 1991, new version from 2013)  
Manual, visual quantification with microscope (here: SEM example image)

(Some) counting rules:

1. Minimum evaluation area:  $0.5 \text{ mm}^2$
2. Convention for hazardous fibers
  - length  $> 5000 \text{ nm}$
  - aspect ratio 3:1
  - **200 nm**  $<$  diameter  $<$  3000 nm



Due to technical **resolution limit** of phase-contrast microscopes!  
(American Standard NIOSH Method 7402: diameter limit 250 nm)

Determination of fibre number concentration  $C_i$

Fibre count      Filter area

$$C_i = \frac{n_i \cdot A}{N \cdot a \cdot V}$$

Number of images      Image area      Sampling volume [m<sup>3</sup>]

EU-exposure limit value: 100.000 F/m<sup>3</sup>

Germany:

Tolerance level: 100000 F/m<sup>3</sup>

Acceptance level: 10000 F/m<sup>3</sup>

Clearance level: 1000 F/m<sup>3</sup>

If no fibers are found, less than 500 fibers/m<sup>3</sup> were present

1 (1/2)

2 (1)

3 (1)

4 (1)

5 (1)

6 (1)

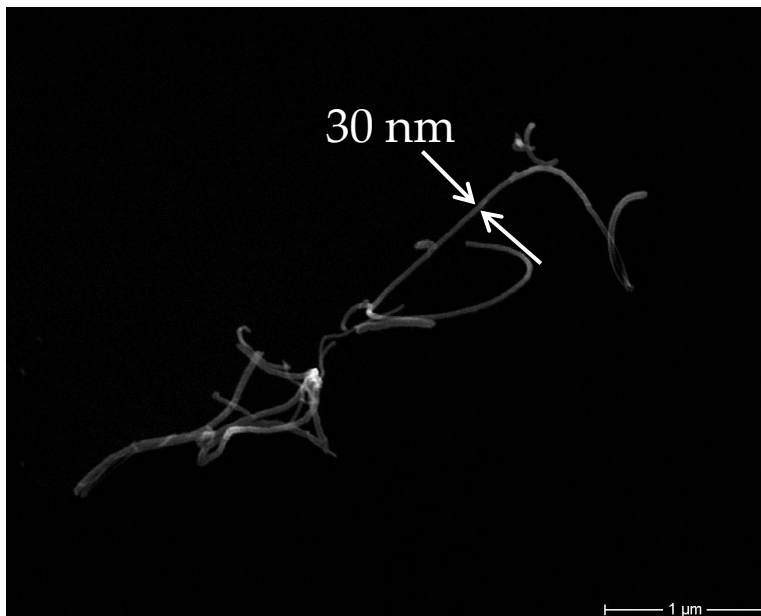


BAuA 4.3mm x7.00k SE(U)

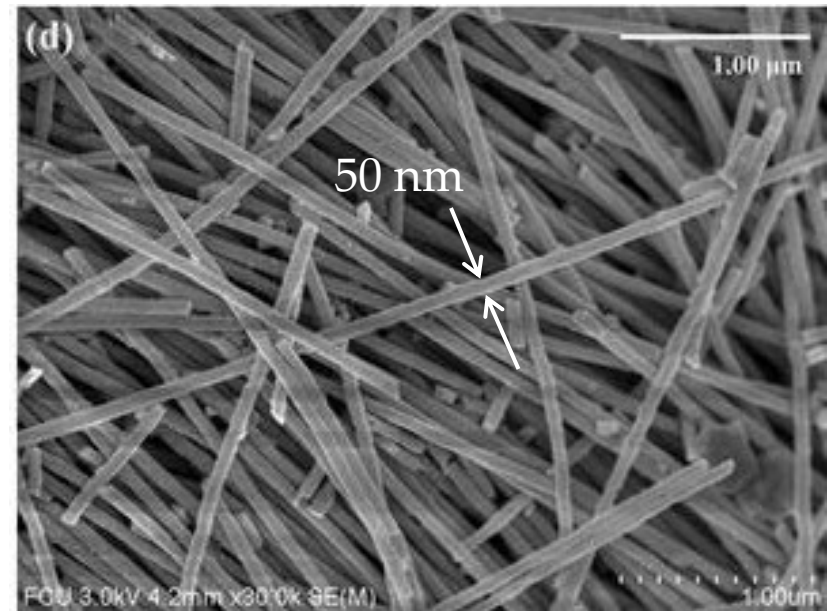
## Application to Nanoscale HARM

### Main issue:

Due to lower diameter detection limit of 200 nm, the German VDI 3492 would not allow counting of relevant nanoscale HARM



Multi-walled Carbon Nanotubes  
(MWCNT)



$\beta$ -In<sub>2</sub>S<sub>3</sub> Nanowires

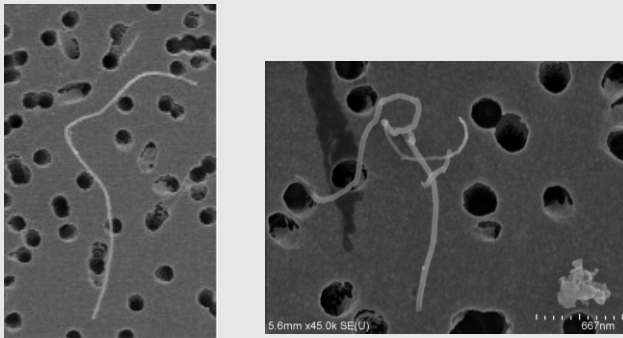


# Classification of nanoscale HARM-particles

## Morphologies typical for nanoscale HARM-particles

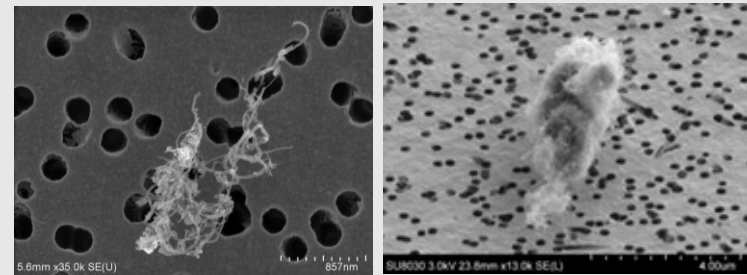
### Category I:

Single fibers identifiable with  $1 \mu\text{m} < L < 5 \mu\text{m}$



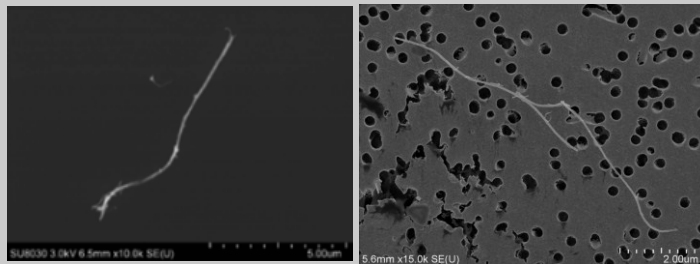
### Category II:

closed clusters or agglomerates with  $L:W > 3:1$  and  $1 \mu\text{m} < L < 5 \mu\text{m}$



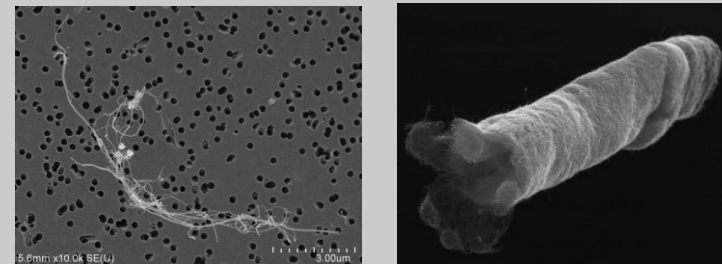
### Category III (WHO):

Single fibers identifiable with  $L > 5 \mu\text{m}$



### Category IV (WHO):

closed clusters or agglomerates with  $L:W > 3:1$  and  $L > 5 \mu\text{m}$



## Application of electron microscopy (EM)

By using EM: No technical limitation like maximum resolution!

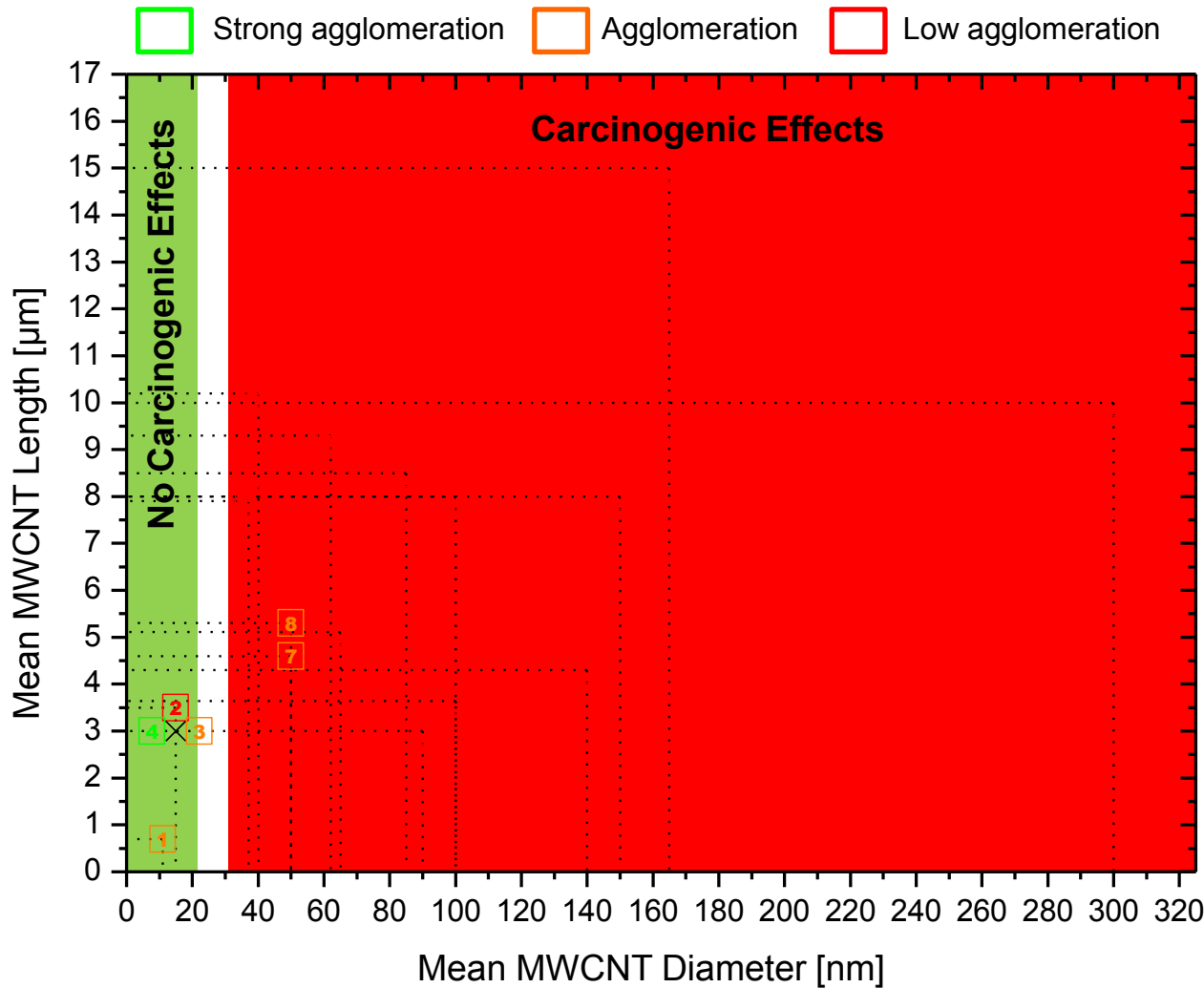
SEM image resolution necessary to cover 0.5 mm<sup>2</sup> area

Image Pixel Size	Images of 1.2 Mega Pixels	Images of 20 Mega Pixels
1 nm	400 000	25 000
3 nm	44 400	2 750
5 nm	16 000	1 000
10 nm	4 000	250
20 nm	1 000	63
50 nm	160	10
100 nm	40	3
200 nm	11	2

Manageable number of SEM images

➔ Covering all known HARM during classification would require far too much effort

# Review on MWCNT toxicity (IP tests)



- [1] Muller, J., et al. (2009)  
Toxicol. Sci. 110(2): 442-448
- [2,17] Murphy, F. A., et al. (2011)  
Am. J. Pathol. 178(6): 2587-2600
- [3,16] Xu, J., et al. (2014)  
Cancer Sci. 105(7): 763-769
- [4,7-8,15] Nagai, H., et al. (2011)  
Proc. Natl. Acad. Sci. USA 108(49)
- [5-6,9,11] Rittinghausen, S., et al. (2014)  
Part. Fibre Toxicol. 11: 59
- [10,13] Xu, J., et al. (2012)  
Cancer Sci. 103(12): 2045-2050
- [12] Sakamoto, Y., et al. (2009)  
J. Toxicol. Sci. 34(1): 65-76
- [14] Takagi, A., et al. (2008)  
J. Toxicol. Sci. 33(1): 105-116
- [18] Sargent, L. M., et al. (2014)  
Part. Fibre Toxicol. 11: 3

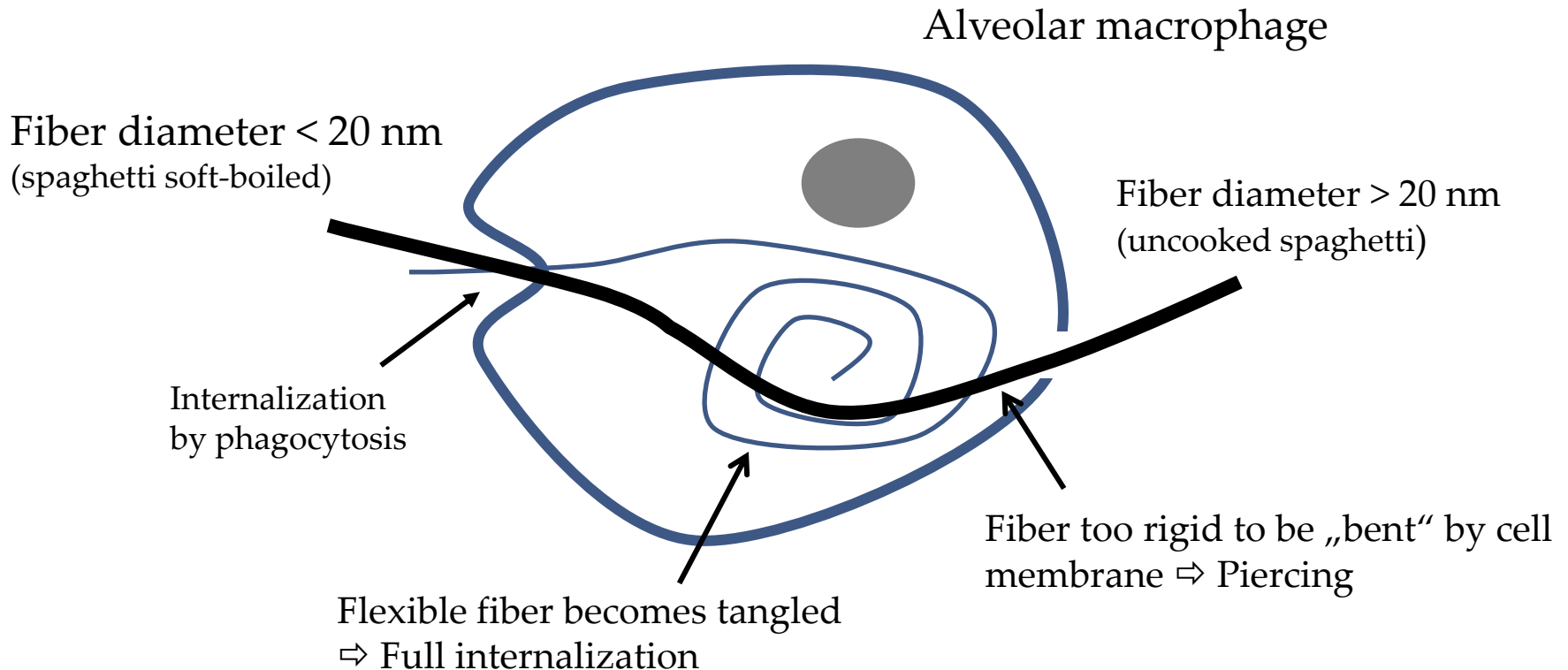
[F. Herzberg, BfR]

Hypothesis: Fibers with diameters smaller than ca. 20 nm are not carcinogenic

# Hypothesis: High Fibre-Rigidity Impairs Lung Clearance Mechanism?

Lung clearance: Removal of particle by macrophages

MWCNTs with diameter  $>20$  nm are too rigid to be internalized by alveolar macrophages



# Proposal to extend VDI 3492 for Nanoscale HARM

Adapted counting rules, when nanoscale HARM might be present on filter samples:

## 1. Use EM to take images from filter samples

- 20-megapixel images
- X-nm pixel size
- number of images: ca. 60



X=20, but can change depending on properties of fibers expected at workplace

## 2. Count hazardous fibres adapted counting rules

- length  $> 5 \mu\text{m}$ ,
- 20 nm  $<$  diameter  $< 3000 \text{ nm}$
- aspect ratio 3:1

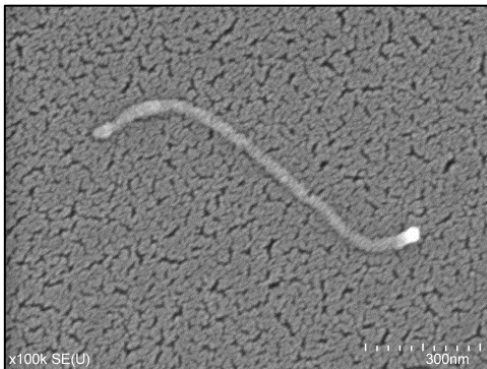
## Field study: Workplace handling MWCNT (1)

### Assessment of workplace exposure during dispersion of a MWCNT-containing masterbatch

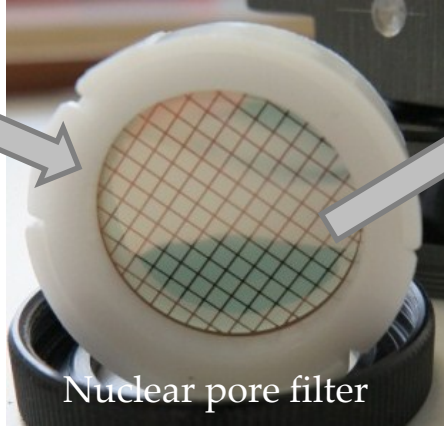
Method: Sampling on gold-sputtered nuclear pore filters (0.2  $\mu\text{m}$  pore size)

#### Questions for assessment strategy:

- Were fibers released?
- Were hazardous fibers (new convention) released?
- If yes – how high was the concentration?

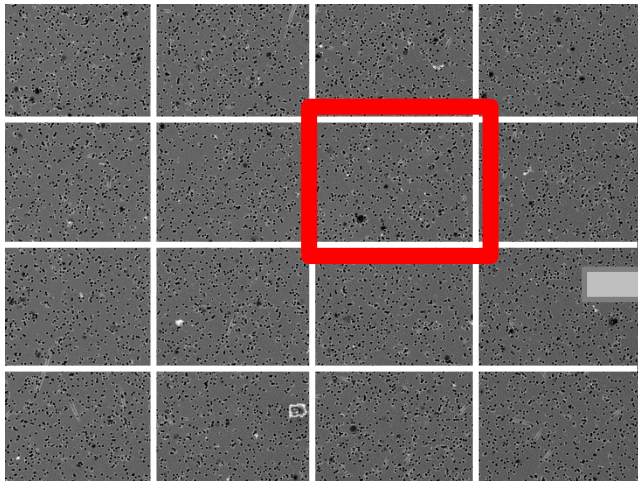


## Field study: Workplace handling MWCNT (2)

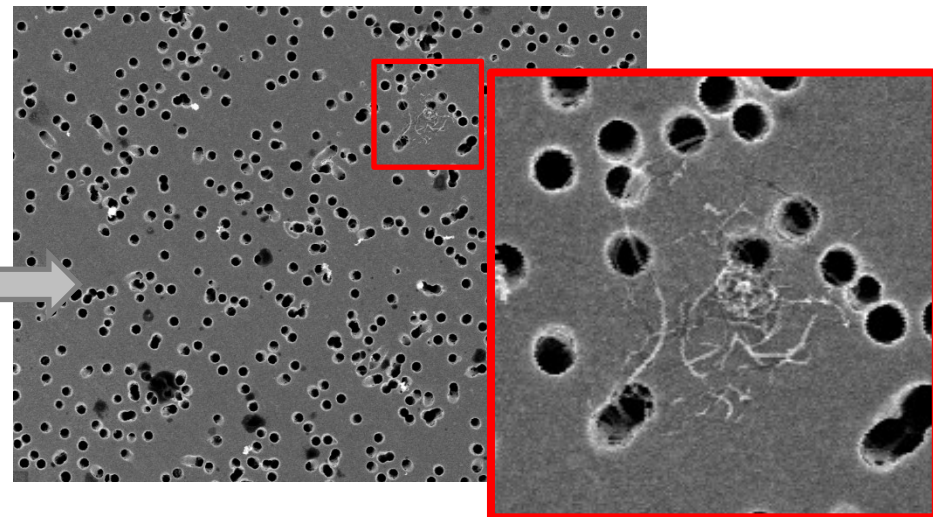


- Sample volume: 300 ml
- SEM-images on 170 randomly chosen locations on filter
- 20 megapixel-images at 2000x magnification (1 pixel = 12 nm) gives 3022  $\mu\text{m}^2$  area per image
- 170 x 3000  $\mu\text{m}^2 \approx 0.5 \text{ mm}^2$

1 of 170 images

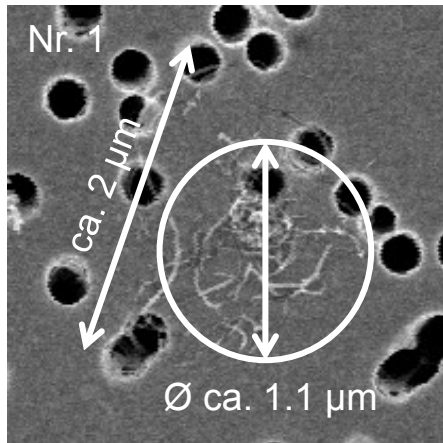


1 of 2720 image sections

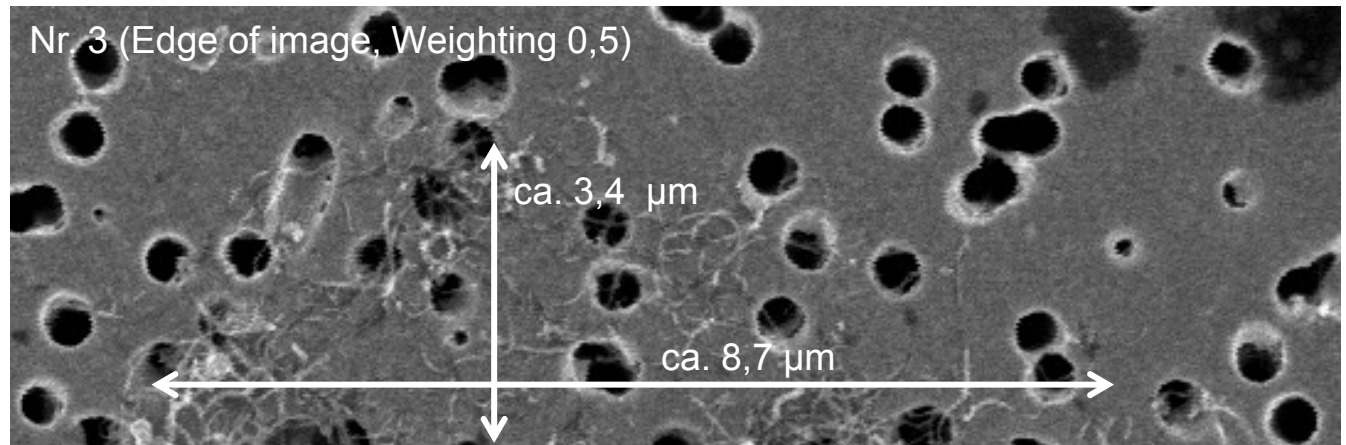
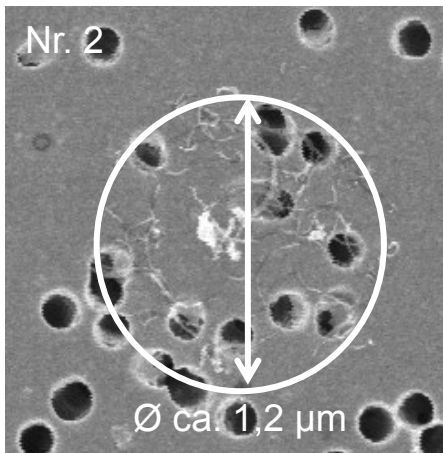


## Field study: Workplace handling MWCNT (3)

Results: 46 fibre-like objects, but only 3 fibres were found in the 170 images that were clearly CNTs



- Calculated concentration: 8600 F/m<sup>3</sup>
- CNT-particle don't show morphologies fitting the criteria of hazardous HARM length >5 $\mu\text{m}$ , 20 nm < diameter < 3000 nm, aspect ratio 3:1





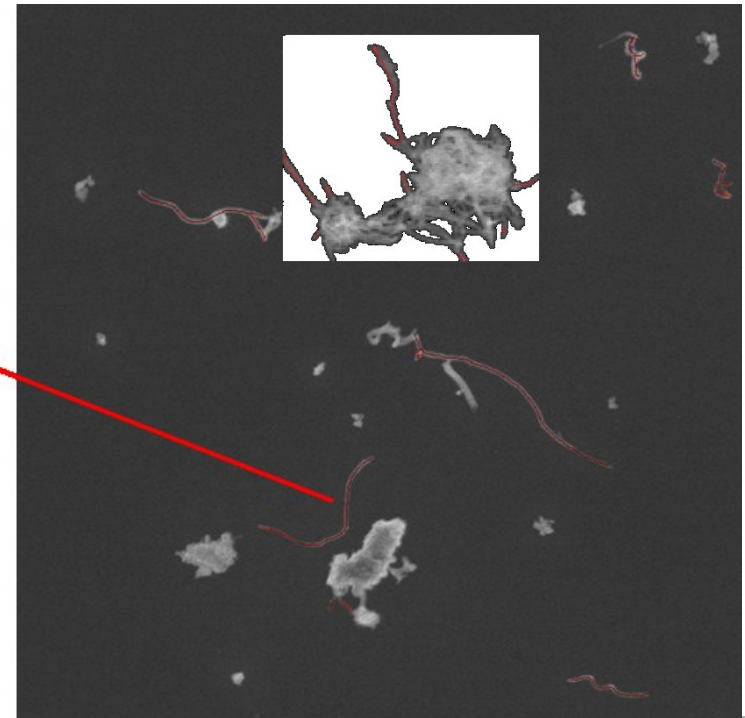
## Software-aided classification of SEM images

The need to evaluate >2000 image sections hinders frequent application of assessment strategy

Solution

Automatic fiber identification and classification of

- All morphology classes: Fibers, hazardous fibres, agglomerates, hazardous
- Determination of number



## Summary

- An extension of the German standard VDI 3292 for assessment of workplace exposure to inorganic fibers for nanoscale HARM was suggested .
- A new lower fiber diameter detection limit (20 nm) was defined on the basis of the scientific theory of rigidity-mediated fiber toxicity.
- The new assessment strategy was tested on a worksite handling MWCNT.
- CNTs were found, but hazardous fibers were not identified.
- Software-aided particle counting could significantly lower the effort to conduct this assessment strategy

Thank you



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